

Work Order ID 58992

May 20, 2010 3:12:01 PM



Page 1

Item ID: D4028-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Spring Pin Lanyard Assembly

Start Date: 5/20/10 Start Qty: 12.00



Cust Item ID:

Required Date: 5/27/10 Req'd Qty: 12.00



Customer:

Reference:

Approvals: Process Plan: CZ Date: 10/5/20 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D4028	A

100 0.00



Purchasing

Memo

0.00

Purchasing

Issue P/O: 11951
Manufacture D4028-041 as per Dwg D4028
Supplier: Telmar
Certificate of conformity is required

CZ 10/5/20 (12)

110 0.00



Packaging

Receive & Inspect for Damage & Mat'l Certs

Memo

0.00

Packaging

CZ 10/5/20 (12)

120 0.00



QC

QC6- Inspect dimensions to drawing

Memo

0.00

Quality Control

S voloshko

(412)

Work Order ID 58992

May 20, 2010 3:12:01 PM



Page 2

Item ID: D4028-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Spring Pin Lanyard Assembly

Start Date: 5/20/10 Start Qty: 12.00



Cust Item ID:

Required Date: 5/27/10 Req'd Qty: 12.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: 110

0.00



Packaging

Memo

0.00

Packaging

10-5-28 (1200) SP

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/05/26 1200
C2 10/5/26

Picklist Print

May 20, 2010 3:12:00 PM

Page 1

Work Order ID: 58992

Parent Item: D4028-041

Parent Item Name: Spring Pin Lanyard Assembly



Start Date: 5/20/10**Required Date:** 5/27/10

Comments: IPP RevA: new issue 09.11.20 DD verified by:EC
per dwg revA 10.03.15 verified by:EC

IPP Rev:B as

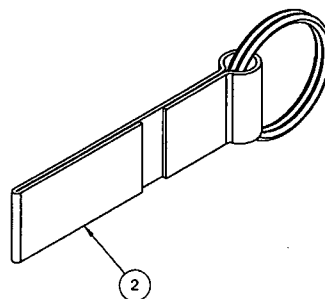
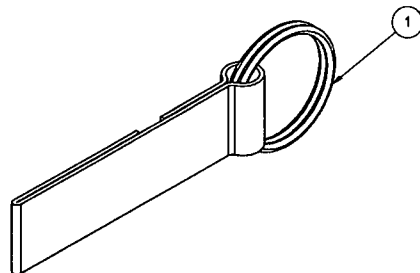
Start Qty: 12.00

Required Qty: 12.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status	
D4028-041P		Purchased	No			110	Each	0.0000	1				
										<u>CL 10/5/24</u>			<u>(12)</u>
Spring Pin Lanyard Assembly													

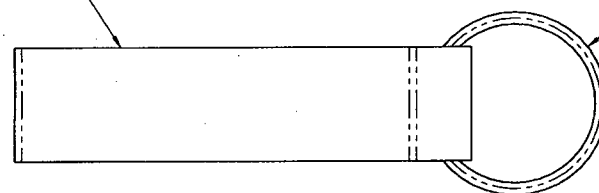
ITEM	QTY -041	P/N	DESCRIPTION
	X	D4028-041	SPRING PIN LANYARD ASSY
1	1	D4028-1	SPLIT RING
2	1	D4028-3	SPRING PIN LANYARD

SPECIFICATION CONTROL DRAWING



D4028-3
SPRING PIN LANYARD

D4028-1
SPLIT RING



D4028-041 SPRING PIN LANYARD ASSY

CZ1015120
W10:58992

RELEASED
2010-03-13
MHD

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.04 lbs

A		NEW ISSUE		AJS	10.03.04
REV.	DESCRIPTION	BY	DATE		
DESIGN	AJS				
DRAWN	AJS				
CHECKED					
MFG. APPR.					
APPROVED					
DE APPR.					
DATE	10.03.04				

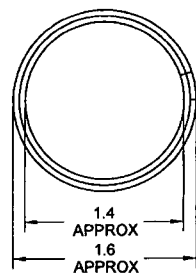
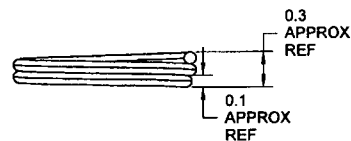
DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO.
D4028

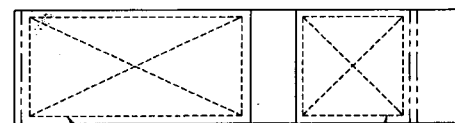
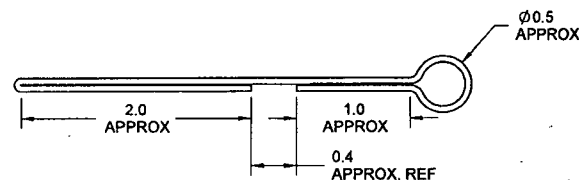
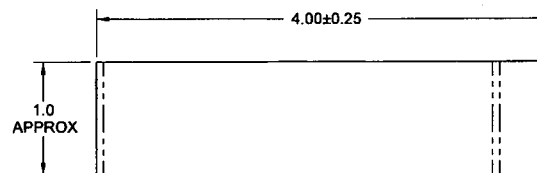
REV. A
SHEET 1 OF 2

TITLE
SPRING PIN LANYARD ASSY SCALE
NTS

COPYRIGHT © 2010 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS
NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED TO ANY OTHER PERSON WITHOUT
WRITTEN PERMISSION FROM DART AEROSPACE LTD.



D4028-1 SPLIT RING



STITCHING APPROX AS SHOWN

D4028-3 SPRING PIN LANYARD

D4028-1 NOTES:

- 1) MATERIAL: STAINLESS STEEL
SUGGESTED PART SRH-130, REID SUPPLY
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE ASSEMBLED WEIGHT

D4028-3 NOTES:

- 1) MATERIAL: WEBBING MATERIAL: NYLON, MIL-W-4088K, TYPE XVII, CLASS 1A, COLOR RED
THREAD: NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO V-T-295 TYPE II, CLASS A, SIZE F, COLOR RED
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE ASSEMBLED WEIGHT
- 8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACK STITCH
- 9) HOT CUT WEBBING ENDS TO PREVENT FRAYING

W10158992

RELEASED
2010-03-12
JMB

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO. D4028	REV. A
MFG. APPR.	<i>[Signature]</i>	SHEET 2 OF 2	
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	SPRING PIN LANYARD ASSY	NTS
DATE	10.03.04	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

PACKING SLIP

TULMAR

COPY

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : XOTULSAF1123HAW
email: info@tulmar.com

Bill To:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Packing Slip No.

35989

Ship Date

26-May-10

Ship to:

Dart Aerospace
1270 Aberdeen Street
Att: Chantal Lavoie
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada

Order number	Sales order date	Account number	Account manager
24837	20-May-10	CDART100	Barney Bangs
PO number	Ship Via	Shipping Terms	
PO11951	Pick-Up	FOB HAWKESBURY	
Item No.	Quantity ordered	UOM	Qty Shipped/Returned
Description			Quantity on back order

8136-041
Lanyard Assy, Pin, Spring, Red/
Drawing No: D4028-041 PRELIM 2
DWG Rev: A
Lot No: BATCH0000000002 Qty: 12
Priority Rating: RUSH PLEASE !!

12 EA

12 - C21015124

Shipper

Stephen J. Smith

Date:

MAY 26 2010

Certificate of Conformance

☐ Not Applicable

☐ See Certification Enclosed

I hereby certify that the items listed hereon have been inspected, and / or tested (as applicable), conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this statement is on file, and can be made available upon request.
If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

Authorized Inspector

Roxanne Hardie

Date:

MAY 26 2010

Qualified Lab
List No. 1935
(610)-845-2211

BALLY RIBBON MILLS

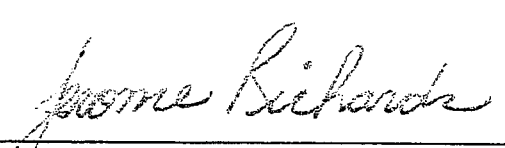
23 N. 7th Street
Bally, PA 19503

05/13/08

Customer	TULMAR SAFETY SYSTEMS	Shipment	
Purchase Order No.	14032-00	Shipped Via	UPS COLLECT
Specifications	MIL-W-4088K TYPE XVII CLASS 1A P/N 2262-002	Memo No.	320861
Contract No. <i>8</i> <i>10/05/26</i>	UV, MOULD, FUNGUS RESISTANT LOT#993894 DOM:05/08	Quantity	190 YD
BALLY RIBBON MILLS Pattern No.	4028-1" RED #31350 NYLON WEBBING		

CERTIFICATE OF CONFORMANCE

I certify that this pattern conforms with the physical, chemical, and visual quality of the Military Specifications listed above.


JEROME RICHARDS

QUALITY ASSURANCE MANAGER

used on 8136-041 (D 4028-041)

T> # 2262-002/C



A Reid Entities Company

2265 Black Creek Rd * Muskegon * MI * 49444-2684
Phone: 800.253.0421 * Email: sales@reidsupply.com
Fax: 800.438.1145 * Web: ReidSupply.com



P.O. #: 17874-00

Shipper No 04211985-0

Page 1 of 1

Bill To: TULMAR SAFETY SYSTEMS INC
1123 CAMERON ST
HAWKESBURY, ON K6A 2B8
Canada

Ship To: TULMAR SAFETY SYSTEMS INC
1123 CAMERON ST
HAWKESBURY, ON K6A 2B8
Canada

Phone

Attn:

Customer No	Your P.O. No	Sched Date	Ship Via	Ship Date	Shipper No
865356	17874-00	05/21/10	FED-EX PRIORITY/COLLECT	05/21/10	04211985-0

Line	Order Qty	Item	Description	Qty Shipped	Back Order
1	25	SRH-130	1-1/2"S.S. SPLIT RING	25	0
			P/O: 17874-00	HS Tariff Code:	731829
				Country of Origin:	United States
				0.81	20.25

Subtotal

Total Number of Items: 1

Estimated Weight: 0 lb 10.00 oz 0.284 kg

Opr: SDS Branch: 11 SLSM: REID

Value in US Funds: 20.25

Picker: CLC

Terms: Net 30 Days

used on 8136-041 (04028-041)

All sales of products or services by Reid Supply Company are made subject to the Terms and Conditions of Sale, incorporated by reference and available at ReidSupply.com or by calling 231.777.3951
If Buyer has not otherwise agreed to those terms, then Buyers acceptance of delivery of and/or payment for the products or services will constitute buyer's acceptance of the Terms and Conditions of Sale.

CERTIFICATION OF COMPLIANCE

Reid Supply Company

States the above material purchased was supplied in accordance with the description as illustrated in our catalog and our website.

THANK YOU VERY MUCH FOR YOUR ORDER

Packing List

Cathy Reid
Cathy Reid Document Control Supervisor

Packing List



cansew inc.

formerly / anciennement
Canadian Sewing Supply Ltd. / Ltée - established / établie 1924

Manufacturers of sewing threads. / Wholesalers of elastics, Velcro, tapes, trimming.
Fabricants de fils à coudre. / Grossistes d'élastiques, Velcro, galons, garnitures.

1 February 2006

Tulmar Safety Systems
1123 Cameron Street
Hawksbury, Ontario
K6A 2B8

Att. Sandra Nadeau - Q.C. Inspector

CERTIFICATE OF COMPLIANCE

This is to certify that our bonded nylon sewing thread CBB92, available in white, black and colours, meets the requirements of Government specification V-T-295, Type II, Size F, Class A. The thread has good to excellent light fastness, although prolonged exposure to sunlight can cause some deterioration. The colour is therefore unlikely to fade if the thread is appropriately stored. *whs/ka*

We hope you will find the above to your satisfaction and look forward to the pleasure of serving you.

Yours truly,

Hershie Schachter
CANSEW INC.

used on 8136-041 (A 4028-041)

MONTREAL - Head Office/Siège social
111 Chabanel W / O H2N 1C9
Administration (514) 382-2807
Commandes/Orders (514) 382-2801
1-800-361-7722
FAX: (514) 385-5530

TORONTO
28 Apex Rd. M6A 2V2
(416) 782-1122
1-800-387-8584
FAX: (416) 782-8358

WINNIPEG
1574 Church Ave R2X 2W9
(204) 942-4264
1-800-685-0701
FAX: (204) 947-9280

CALGARY
3932 - 29th St. N.E. T1Y 6B6
(403) 291-4494
1-800-687-4197
FAX: (403) 291-5139

VANCOUVER
1615 Vanables St. V5L 2H1
(604) 682-4341
1-800-580-0737
FAX: (604) 682-4196